



Product Specification

SPECIFICATION FOR APPROVAL

()	Preliminary Specification
---	---	---------------------------

() Final Specification

Title	32.0" WXGA TFT LCD

BUYER	Quatius
MODEL	

SUPPLIER	LG Display Co., Ltd.
*MODEL	LC320EXJ
SUFFIX	SEE1 (RoHS Verified)

^{*}When you obtain standard approval, please use the above model name without suffix

APPROVED BY	SIGNATURE DATE
1	
B	
Please return 1 copy for you	r confirmation with
your signature and c	omments.

APPROVED BY	SIGNATURE DATE
J.T. Kim / Team Leader	
REVIEWED BY	
S.Y. Lee / Project Leader	
PREPARED BY	
Q-H. Jo / Engineer	
TV Product Developme LG Display Co., L	-

Ver. 1.0 1/34



Product Specification

CONTENTS

Number	ITEM	Page
	COVER	1
	CONTENTS	2
	RECORD OF REVISIONS	3
1	GENERAL DESCRIPTION	4
2	ABSOLUTE MAXIMUM RATINGS	5
3	ELECTRICAL SPECIFICATIONS	6
3-1	ELECTRICAL CHARACTERISTICS	6
3-2	INTERFACE CONNECTIONS	7
3-3	SIGNAL TIMING SPECIFICATIONS	8
3-4	SIGNAL TIMING WAVEFORMS	9
3-5	COLOR DATA REFERENCE	12
3-6	POWER SEQUENCE	13
4	OPTICAL SPECIFICATIONS	14
5	MECHANICAL CHARACTERISTICS	17
6	MECHANICAL DIMENSION	18
6-1	BOARD ASSEMBLY DIMENSION	18
6-2	CONTROL BOARD ASSEMBLY DIMENSION	19
7	RELIABILITY	20
8	INTERNATIONAL STANDARDS	21
8-1	ENVIRONMENT	21
9	PACKING	22
9-1	PACKING FORM	22
10	PRECAUTIONS	23
10-1	ASSEMBLY PRECAUTIONS	23
10-2	OPERATING PRECAUTIONS	23
10-3	ELECTROSTATIC DISCHARGE CONTROL	24
10-4	PRECAUTIONS FOR STRONG LIGHT EXPOSURE	24
10-5	STORAGE	24
10-6	OPERATING CONDITION GUIDE	24

Ver. 1.0 2 /34



Product Specification

RECORD OF REVISIONS

Revision No.	Revision Date	Page	Description
0.0	Apr. 30, 2012	-	Preliminary Specification (First Draft)
			*
		70	

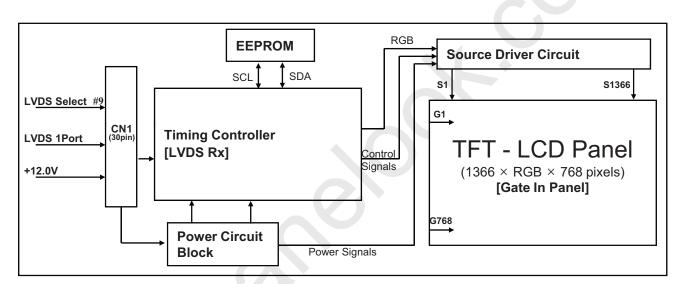
Ver. 1.0 3 /34

Product Specification

1. General Description

The LC320EXJ is a Color Active Matrix Liquid Crystal Display with an integral the Source PCB and Gate implanted on Panel (GIP). The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally black mode. It has a 31.5 inch diagonally measured active display area with WXGA resolution (768 vertical by 1366 horizontal pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the luminance of the sub-pixel color is determined with a 8-bit gray scale signal for each dot. Therefore, it can present a palette of more than 16.7M(6bit + A-FRC) colors.

It is intended to support LCD TV, PCTV where high brightness, super wide viewing angle, high color gamut, high color depth and fast response time are important.



General Features

Active Screen Size	31.5 inches(800.4mm) diagonal
Outline Dimension	715.0mm(H) x 411.0mm(V) x 1.4mm(D) (Typ.)
Pixel Pitch	0.51075mm X 0.51075mm
Pixel Format	1366 horiz. by 768 vert. pixels RGB stripe arrangement
Color Depth	8bit(D), 16,7 M colors
Drive IC Data Interface	Source D-IC : 6-bit mini-LVDS, gamma reference voltage, and control signals Gate D-IC : Gate In Panel
Transmittance (With POL)	5.62 %(Typ.)
Viewing Angle (CR>10)	Viewing angle free (R/L 178 (Min.), U/D 178 (Min.))
Weight	1.10Kg (Typ.)
Display Mode	Transmissive mode, Normally black
Surface Treatment (Top)	Hard coating(3H), Anti-glare treatment (Haze 1%)

Ver. 1.0 4 /34



Product Specification

2. Absolute Maximum Ratings

Global LCD Panel Exchange Center

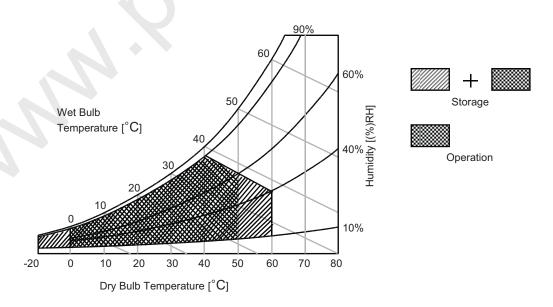
The following items are maximum values which, if exceeded, may cause faulty operation or damage to the LCD module.

Table 1. ABSOLUTE MAXIMUM RATINGS

Doromotor	Symbol	Va	lue	Unit	Remark	
Parameter		Min	Max			
Power Input voltage	VLCD	-0.3	+14.0	V [DC]	1	
Panel Front Temperature	Tsur	-	+68	°C	4	
Operating Temperature	Тор	0	+50	°C	2,3	
Storage Temperature	Тѕт	-20	+60	°C		
Operating Ambient Humidity	Нор	10	90	%RH		
Storage Humidity	Hst	10	90	%RH		

Note: 1. Ambient temperature condition (Ta = 25 ± 2 °C)

- 2. Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be Max 39 °C and no condensation of water.
- 3. Gravity mura can be guaranteed below 40 ℃ condition.
- 4. The maximum operating temperature is based on the test condition that the surface temperature of display area is less than or equal to 68 °C with LCD module alone in a temperature controlled chamber. Thermal management should be considered in final product design to prevent the surface temperature of display area from being over 68 °C. The range of operating temperature may degrade in case of improper thermal management in final product design.



5/34 Ver. 1.0



Product Specification

3. Electrical Specifications

3-1. Electrical Characteristics

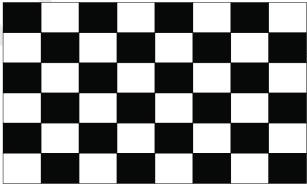
It requires two power inputs. One is employed to power for the LCD circuit.

Table 2. ELECTRICAL CHARACTERISTICS

						· ·
Parameter	Symbol	Value			Unit	Note
r arameter		Min	Тур	Max	Offit	14016
Circuit :	Circuit:					
Power Input Voltage	VLCD	10.8	12.0	13.2	VDC	
Dower Input Current	ILCD	-	340	445	mA	1
Power Input Current		-	430	560	mA	2
Power Consumption	PLCD	-	4.08	5.30	Watt	1
Rush current	Irush	-	-	3.0	А	3

- Notes : 1. The specified current and power consumption are under the V_{LCD} =12.0V, 25 \pm 2°C, f_V =60Hz condition whereas mosaic pattern(8 x 6) is displayed and f_V is the frame frequency.
 - 2. The current is specified at the maximum current pattern.
 - 3. The duration of rush current is about 2ms and rising time of power input is 0.5ms (min.).
 - 4. Ripple voltage level is recommended under $\pm 5\%$ of typical voltage.

White: 255Gray Black: 0Gray



Mosaic Pattern(8 x 6)

Ver. 1.0 6/34



Product Specification

3-2. Interface Connections

3-2-1. LCD Module

- LCD Connector(CN1): KDF71G-30S-1H(Hirose) or FI-X30SSL-HF(JAE)
- Mating Connector : : FI-X30C2L (Manufactured by JAE) or Equivalente

Table 3. MODULE CONNECTOR(CN5) PIN CONFIGURATION

Pin No.	Symbol	Description	Note
1	VLCD	Power Supply +12.0V	
2	VLCD	Power Supply +12.0V	
3	VLCD	Power Supply +12.0V	
4	VLCD	Power Supply +12.0V	
5	GND	Ground	
6	GND	Ground	
7	GND	Ground	
8	GND	Ground	
9	LVDS Select	'H' =JEIDA , 'L' or NC = VESA	Appendix IV
10	NC	No Connection	4
11	GND	Ground	
12	RA-	LVDS Receiver Signal(-)	
13	RA+	LVDS Receiver Signal(+)	
14	GND	Ground	
15	RB-	LVDS Receiver Signal(-)	
16	RB+	LVDS Receiver Signal(+)	
17	GND	Ground	
18	RC-	LVDS Receiver Signal(-)	
19	RC+	LVDS Receiver Signal(+)	
20	GND	Ground	
21	RCLK-	LVDS Receiver Clock Signal(-)	
22	RCLK+	LVDS Receiver Clock Signal(+)	
23	GND	Ground	
24	RD-	LVDS Receiver Signal(-)	
25	RD+	LVDS Receiver Signal(+)	
26	GND	Ground	
27	NC	No Connection	4
28	NC	No Connection	4
29	NC	No Connection	4
30	GND	Ground	

Notes: 1. All GND (Ground) pins should be connected together to the LCD module's metal frame.

- 2. All VLCD (power input) pins should be connected together.
- 3. All Input levels of LVDS signals are based on the EIA 644 Standard.
- 4. These pins are used only for LGD (Do not connect)
- 5. Specific pin No. #30 is used for "No signal detection" of system signal interface. It should be GND for NSB (No Signal Black) while the system interface signal is not. If this pin is "H", LCD Module displays AGP (Auto Generation Pattern).

Ver. 1.0 7 /34



Product Specification

3-3. Signal Timing Specifications

Table 4 shows the signal timing required at the input of the LVDS transmitter. All of the interface signal timings should be satisfied with the following specification for normal operation.

Table 4. TIMING TABLE (DE Only Mode)

ITE	М	Symbol	Min	Тур	Max	Unit	Note
	Display Period	thv	1	1366	-	tclk	
Horizontal	Blank	tнв	90	162	410	tclk	
	Total	tHP	1456	1528	1776	tclk	
	Display Period	tvv	1	768	·	tHP	
Vertical	Blank	t∨B	20 (126)	22 (180)	240 (295)	tHP	1
	Total	tvp	788 (894)	790 (948)	1008 (1063)	tHP	

ITEI	И	Symbol	Min	Тур	Max	Unit	Note
	DCLK	fclk	63.0	72.4	80.0	MHz	
	Horizontal	fH	45	47.4	55	KHz	2
Frequency	Vertical	fv	57 (47)	60 (50)	63 (53)	Hz	2 NTSC : 57~63Hz (PAL : 47~53Hz)

Note: 1. The input of HSYNC & VSYNC signal does not have an effect on normal operation (DE Only Mode). If you use spread spectrum of EMI, add some additional clock to minimum value for clock margin.

- 2. The performance of the electro-optical characteristics may be influenced by variance of the vertical refresh rate and the horizontal frequency
- X Timing should be set based on clock frequency.

Ver. 1.0 8 /34

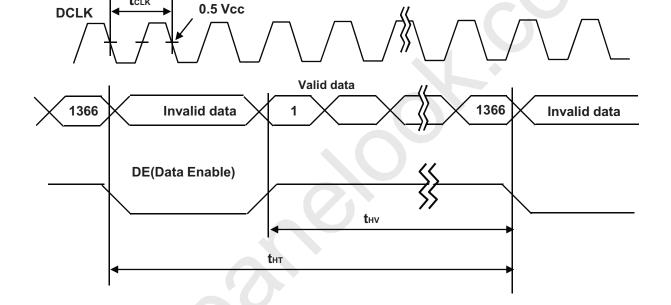


Product Specification

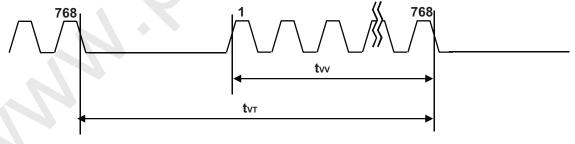
3-4. Signal Timing Waveforms

3-4-1. LVDS Input Signal Timing Diagram









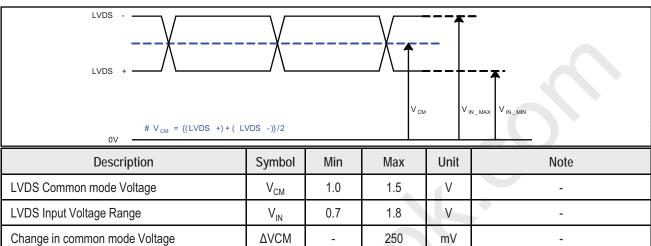
Ver. 1.0 9 /34



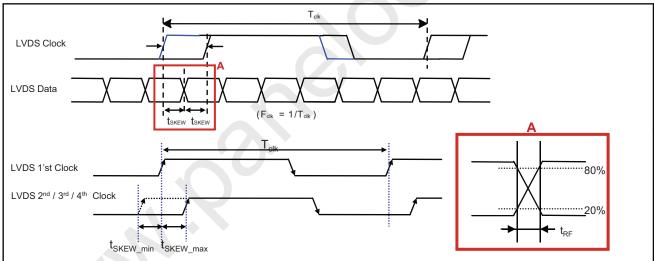
Product Specification

3-4-2. LVDS Input Signal Characteristics

1) DC Specification



2) AC Specification



Description	Symbol	Min	Max	Unit	Note	
LVDC Differential Voltage	High Threshold	V_{TH}	100	300	mV	2
LVDS Differential Voltage	Low Threshold	V_{TL}	-300	-100	mV	S
LVDS Clock to Data Skew	t _{SKEW}	1	(0.20*T _{clk})/7	ps	-	
LVDS Clock/DATA Rising/Falli	t _{RF}	260	(0.3*T _{clk})/7	ps	2	
Effective time of LVDS	t _{eff}	±360	-	ps	-	
LVDS Clock to Clock Skew (E	t _{SKEW_EO}	-	1/7* T _{clk}	ps	-	

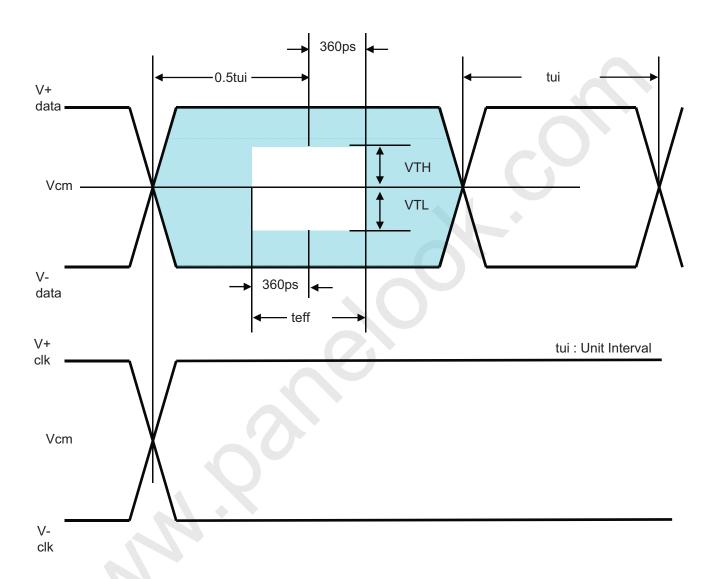
Note 1. All Input levels of LVDS signals are based on the EIA 644 Standard.

- 2. If t_{RF} isn't enough, t_{eff} should be meet the range.
- 3. LVDS Differential Voltage is defined within t_{eff}

Ver. 1.0 10 /34



Product Specification



Ver. 1.0 11 /34



Product Specification

3-5. Color Data Reference

The brightness of each primary color (Red, Green, Blue) is based on the 8-bit gray scale data input for the color. The higher binary input, the brighter the color. Table 5 provides a reference for color versus data input.

Table 5. COLOR DATA REFERENCE

												Inpu	ut Co	olor	Data	а									
	Color				RE	ΞD							GRI	EEN	I						BL	UE			
		MS							SB									MS							SB
	Т	R7	R6	R5	R4	R3	R2	R1 I	R0	G7	G6	G5	G4	G3	G2	G1	G0	В7	В6	B5	B4	В3	B2	B1	В0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Basic	Blue (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
Color	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED (000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (001)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RED					·																				
	RED (254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
GREEN	1																								
	GREEN (254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	GREEN (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	BLUE (000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
BLUE																									
	BLUE (254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	BLUE (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

Ver. 1.0 12 /34

Product Specification

3-6. Power Sequence

3-6-1. LCD Driving circuit

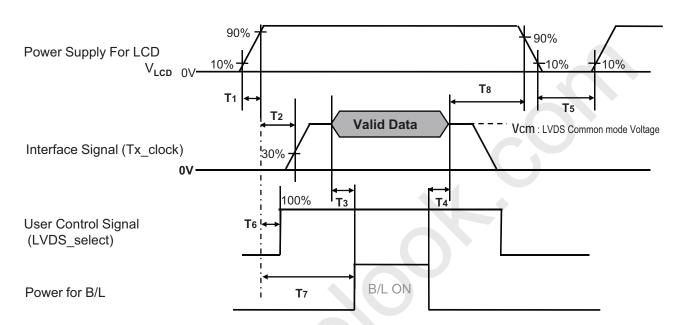


Table 6. POWER SEQUENCE

w l								
Dovemeter		l lm:4	Notes					
Parameter	Min	Тур	Max	Unit	Notes			
T1	0.5	-	20	ms	1			
T2	0	-	-	ms	2			
Т3	200	-	-	ms	3			
T4	200	-	-	ms	3			
T5	1.0	-	-	S	4			
T6	-	-	T2	ms	5			
T7	0.5	-	-	S	6			
Т8	100	-	-	ms	7			

Note: 1. Even though T1 is over the specified value, there is no problem if I2T spec of fuse is satisfied.

- 2. If T2 is satisfied with specification after removing LVDS Cable, there is no problem.
- 3. The T3 / T4 is recommended value, the case when failed to meet a minimum specification, abnormal display would be shown. There is no reliability problem.
- 4. T5 should be measured after the Module has been fully discharged between power off and on period.
- 5. If the on time of signals (Interface signal and user control signals) precedes the on time of Power (V_{LCD}), it will be happened abnormal display. When T6 is NC status, T6 doesn't need to be measured.
- 6. If there is no abnormal display, no problem.
- 7. It is recommendation specification that T8 has to be 100ms as a minimum value.
- $\ensuremath{\mathbb{X}}$ Please avoid floating state of interface signal at invalid period.
- * When the power supply for LCD (VLCD) is off, be sure to pull down the valid and invalid data to 0V.

Ver. 1.0



Product Specification

4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable in a dark environment at $25\pm2^{\circ}$ C. The values are specified at distance 50cm from the LCD surface at a viewing angle of Φ and θ equal to 0 °. FIG. 1 shows additional information concerning the measurement equipment and method.

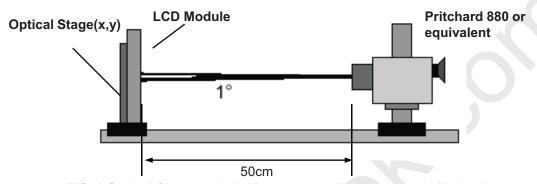


FIG. 1 Optical Characteristic Measurement Equipment and Method

Table 7. OPTICAL CHARACTERISTICS

Ta= $25\pm2^{\circ}$ C, V_{LCD}=12.0V, fv=60Hz, Dclk=72.4MHz Backlight : LGD B/L

Parameter		Cymhal		Value	Unit	Note	
		Symbol	Min	Тур	Max	Unit	Note
Contrast Ratio		CR	850	1200	-		1
Pagnanga Tima	Variation	G to G _σ		6	9		3
Response Time	Gray to Gray (BW)	G to G BW		9	13	ms	2
	DED	Rx		0.637			
	RED	Ry	Тур -0.03	0.341	Тур +0.03		
Color Coordinates	ODEEN	Gx		0.318			
[CIE1931]	GREEN	Gy		0.599			
	BLUE	Вх		0.153			
	BLUE	Ву		0.057			
Viewing Angle (CR>10)							
x axis, r	ght(φ=0°)	θr	89	-	-	-	
x axis, le	eft (φ=180°)	θΙ	89	-	-		4
y axis, ι	p (φ=90°)	θu	89	-	- degree		4
y axis, down (φ=270°)		θd	89	-	-		
Gray Scale		-	-	-			5

Ver. 1.0 14 /34



Product Specification

Note: 1. Contrast Ratio(CR) is defined mathematically as:

It is measured at center 1-point.

- X. Surface luminance is determined after the unit has been 'ON' and 1Hour after lighting the backlight in a dark environment at 25±2°C. Surface luminance is the luminance value at center 1-point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see the FIG. 1.
- 2. Response time is the time required for the display to transit from any gray to white (Rise Time, T_R) and from any gray to black (Decay time, T_D). For additional information see the FIG. 2.
 - $\ensuremath{\mathbb{X}}$ G to G_{BW} Spec stands for average value of all measured points.

Photo Detector : RD-80S / Field : 2 $^{\circ}$

3. G to G $_{\sigma}$ is Variation of Gray to Gray response time composing a picture

- 4. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD module surface. For more information, see the FIG. 3.
- Gray scale specificationGamma Value is approximately 2.2. For more information, see the Table 8.

Table 8. GRAY SCALE SPECIFICATION

Gray Level	Luminance [%] (Typ.)
LO	0.08
L15	0.27
L31	1.04
L47	2.49
L63	4.68
L79	7.66
L95	11.5
L111	16.1
L127	21.6
L143	28.1
L159	35.4
L175	43.7
L191	53.0
L207	63.2
L223	74.5
L239	86.7
L255	100

Ver. 1.0



Product Specification

Response time is defined as the following figure and shall be measured by switching the input signal for "Gray(N)" and "Black or White".

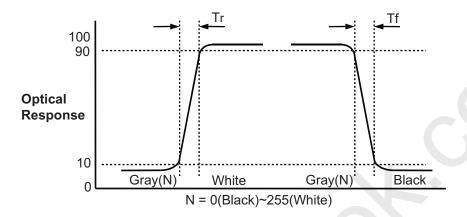


FIG. 2 Response Time

Dimension of viewing angle range

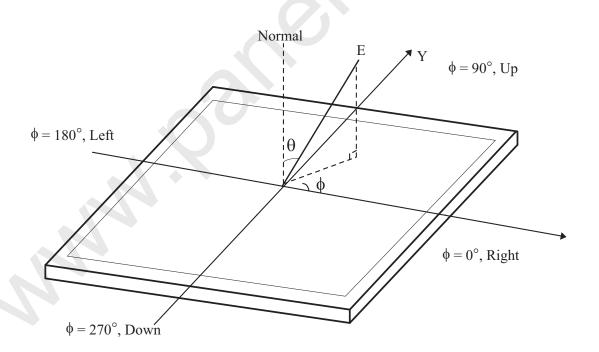


FIG. 3 Viewing Angle

16 /34 Ver. 1.0



Product Specification

5. Mechanical Characteristics

Table 9 Provides general mechanical characteristics.

Table 9. MECHANICAL CHARACTERISTICS

Item	Value					
	Horizontal	715.0mm				
Outline Dimension (Only Glass)	Vertical	411.0mm				
(cy c.u.c.)	Thickness	1.4mm				
Astina Disalan Assa	Horizontal	697.6845mm				
Active Display Area	Vertical	392.256mm				
Weight	1,140g(Typ.), 1,200g(Max)					
Surface Treatment	Hard coating(3H) Anti-glare treatment of the front polarizer (Haze < 1%					

Note: Please refer to a mechanic drawing in terms of tolerance at the next page.

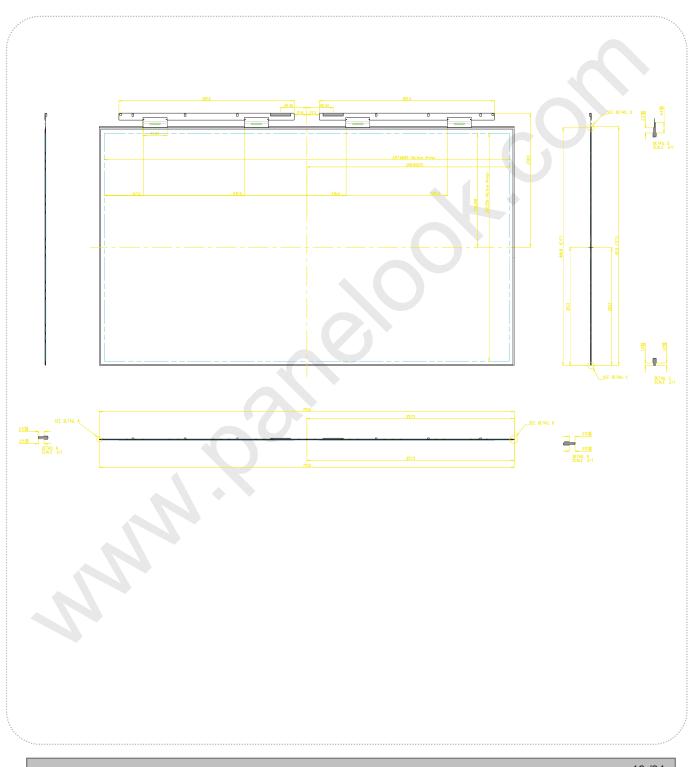
Ver. 1.0



Product Specification

6. MECHANICAL DIMENSION

6-1. Board Assembly Dimension

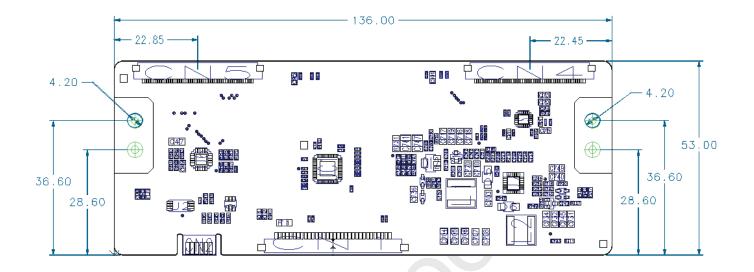


18 /34 Ver. 1.0



Product Specification

6-2. Control Board Assembly Dimension



Ver. 1.0 19 /34



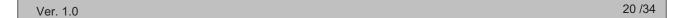
Product Specification

7. Reliability

Table 10. ENVIRONMENT TEST CONDITION

No.	Test Item	Condition					
1	High temperature storage test	Ta= 60°C 240h					
2	Low temperature storage test	Ta= -20°C 240h					
3	High temperature operation test	Ta= 50°C 50%RH 240h					
4	Low temperature operation test	Ta= 0°C 240h					
5	Humidity condition Operation	Ta= 40 °C ,90%RH					
6	Altitude operating storage / shipment	0 - 15,000 ft 0 - 40,000 ft					

Note: Before and after Reliability test, LCM should be operated with normal function.





Product Specification

8. International Standards

8-1. Environment

a) RoHS, Directive 2002/95/EC of the European Parliament and of the council of 27 January 2003 $\,$

Ver. 1.0 21 /34



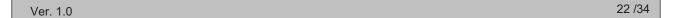
Product Specification

9. Packing

9-1. Packing Form

a) Package quantity in one Pallet : 160 pcs

b) Pallet Size :1140 mm(L) X 910 mm(W) X 1085 mm(H)





Product Specification

10. Precautions

Please pay attention to the followings when you use this TFT LCD panel.

10-1. Assembly Precautions

- (1) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (2) You should adopt radiation structure to satisfy the temperature specification.
- (3) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (4) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
- (5) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzine. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer
- (6) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (7) Board ass'y should be put on the mold frame properly.
- (8) FFC Cable should be connected between System board and Source PCB correctly.
- (9) Mechanical structure for backlight system should be designed for sustaining board ass'y safely.

10-2. Operating Precautions

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage : $V=\pm 200 \text{mV}$ (Over and under shoot voltage)
- (2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.
- (7) Please do not give any mechanical and/or electrical impact to board assy. Otherwise, it can't be operated its full characteristics perfectly.

Ver. 1.0 23 /34



Product Specification

10-3. Electrostatic Discharge Control

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly. Panel ground path should be connected to metal ground.

10-4. Precautions for Strong Light Exposure

Strong light exposure causes degradation of polarizer and color filter.

10-5. Storage

When storing the board ass'y as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the board ass'y to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.

 It is recommended that they be stored in the container in which they were shipped.

10-6. Operating condition guide

- (1) The LCD product should be operated under normal conditions. Normal condition is defined as below;
 - Temperature : 5 ~ 40 °C, normal humidity
 - Display pattern : continually changing pattern (Not stationary)
- (2) If the product will be used in extreme conditions such as high temperature, display patterns or operation time etc..,

It is strongly recommended to contact LGD for Qualification engineering advice. Otherwise, its reliability and function may not be guaranteed. Extreme conditions are commonly found at Airports, Transit Stations, Banks, Stock market, and Controlling systems. The LCD product should be applied by global standard environment. (refer ETSI EN 300, IEC 60721)

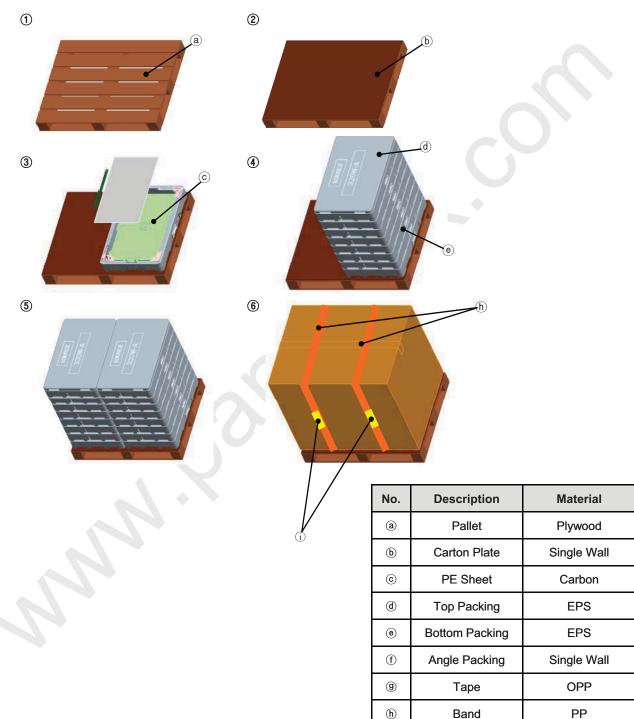
Ver. 1.0 24 /34



Product Specification

APPENDIX- I -1

■ LC320EXJ-SEK1 Pallet Ass'y



Ver. 1.0 25 /34

(j)

Clip

PP



Product Specification

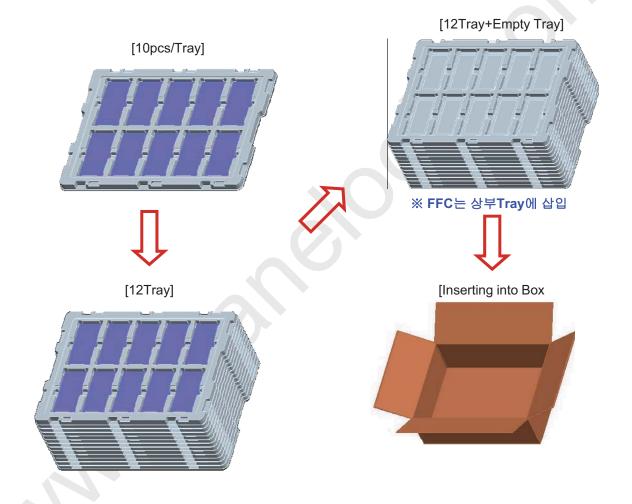
#APPENDIX- I -2

■ LC320EXJ-SEK1 Control PCB Packing Ass'y

a) Control PCB Qty / Box : 120 pcs

b) Tray Qty / Box : 13Tray(Upperst Tray Is empty)

c) Tray Size : 466 X 353 X 16 d) Box size : 468 X 355 X 143



NO.	DESCRIPTION	MATERIAL
1	PCB Packing A,ssy	-
2	Tray	PET
3	Вох	SWR4

Ver. 1.0 26 /34



Product Specification

APPENDIX- II -1

■ Board Ass'y ID Label



Ver. 1.0 27 /34



Product Specification

APPENDIX- II -2

■ LC320EXJ-SEE1-BOX Label



■ LC320EXJ-SEE1-Pallet Label



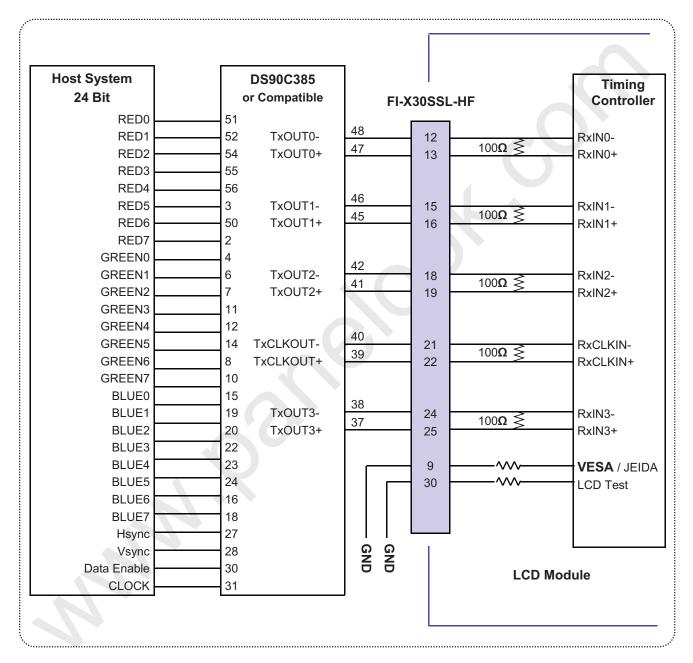
Ver. 1.0 28 /34



Product Specification

APPENDIX-III-1

■ Required signal assignment for Flat Link Transmitter (Pin9="L or NC")



Notes:

- 1. The LCD module uses a 100 $\text{Ohm}(\Omega)$ resistor between positive and negative lines of each receiver input.
- 2. Refer to LVDS transmitter data sheet for detail descriptions. (DS90C385 or Compatible)
- 3. '7' means MSB and '0' means LSB at R,G,B pixel data.

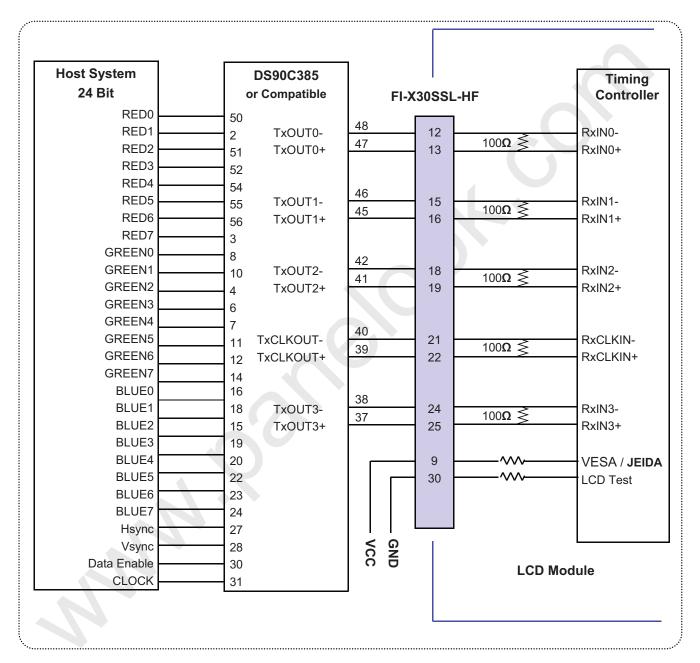
Ver. 1.0 29 /34



Product Specification

APPENDIX-Ⅲ-2

Required signal assignment for Flat Link Transmitter (Pin9="H")



Notes:

- 1. The LCD module uses a 100 $\text{Ohm}(\Omega)$ resistor between positive and negative lines of each receiver input.
- 2. Refer to LVDS transmitter data sheet for detail descriptions. (DS90C385 or Compatible)
- 3. '7' means MSB and '0' means LSB at R,G,B pixel data.

Ver. 1.0 30 /34

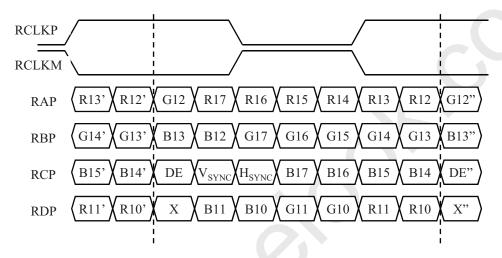


Product Specification

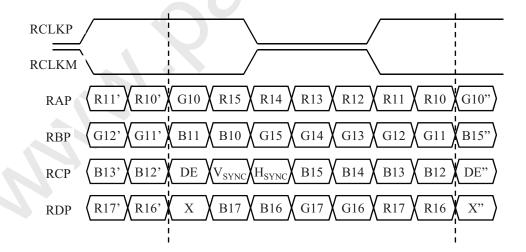
APPENDIX-IV

LVDS Data-Mapping info. (8bit)

■ LVDS Select : "H" Data-Mapping (JEIDA format)



■ LVDS Select: "L" Data-Mapping (VESA format)



Ver. 1.0 31 /34

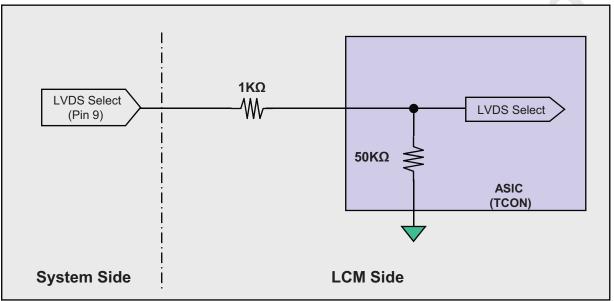


Product Specification

APPENDIX- V

Option Pin Circuit Block Diagram

Circuit Block Diagram of LVDS Format Selection pin



Ver. 1.0 32 /34



Product Specification

APPENDIX-Ⅵ-1

. Flicker Adjustment

Parameter	Unit	Min	Тур	Max	Note
Inversion Method	-				
Adjust Pattern / Gray Level	-	G [,]	60Hz		
Position	-				
Voltage range	V	5.83	6.83	7.83	

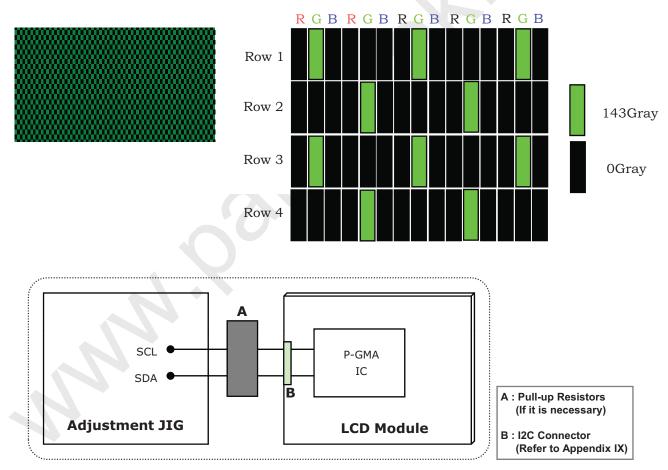


FIG. 8 VCOM Adjustment Pattern & Block Diagram

Ver. 1.0 33 /34



Product Specification

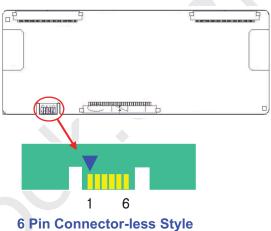
APPENDIX-VI-2

Vcom Adjustment

MODULE CNT(CN2) PIN CONFIGURATION

Pin No	Description	Note
1	NC	Internal 12V
2	SCL	
3	SDA	
4	NC	
5	NC	
6	GND	

Connector Info:



LC320EXJ-SEK1 Control PCB Assembly uses Maxim P-GMA IC(MAX9668). P-GMA IC (Slave) Address is E8h (11101000), Vcom Register address is 0x12.

If you need detailed information, Please refer to Maxim P-GMA IC(MAX9668) Data Sheet or contact with Maxim company.

Ver. 1.0 34 /34